

DART AEROSPACE LTD	Work Order:	23830
Description: Hook	Part Number:	B67-43001-315
Inspection Dwg: 867-43001 Rev: B SHEET 43		Page 1 of 1

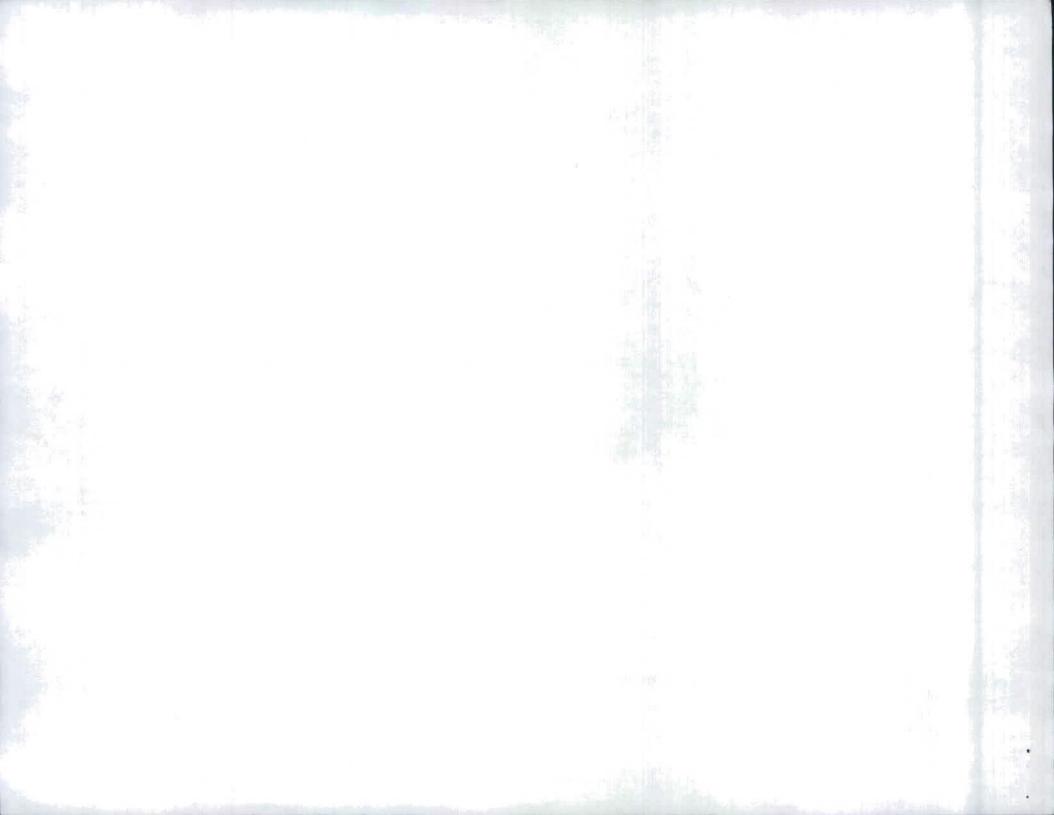
FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.850	±0.010	0.852	-			
R. O. 15	±0.030	0.150	-			
0-71	10.030	0.717	~			
0.250	±0000	0.753	-			
2.60	10030	2603	~			7
1.20	±0.030	1.191	_			
0.50	10030	0.504	-	28		
R 0.25	to.030	0.25				
1.13	±0.030	1.132	~			
1.00	±0.030	0-989				,
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Measured by:	čo.	Audited by:	36	Prototype Approval:	45
Date:	05/07/19	Date:	05.07.19	Date:	05.07.19

Rev	Date	Change	Revised by	Approved
Α -		New Issue	KJ/JLM	



1-5/29

DART AEROSPACE LTD

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05.07.13

New issue

Description: Hook

Work Order: 2383dh

Part Number: B67-43001-315

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Qty:

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	*	05.07.15	3
2	MV	Cut blanks: 2.500" x 1.00" x 2.800" long Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B1.000x02.500) Identify for B67-43001-315 Batch:	E	41.70.20	3
3	MV	Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev 3 Folio Rev 3	5	05/07/19	3
4	QC2	Inspect parts as they come off the CNC machine ENGINEERING	So	05/07/15	3
5	QC8	Second APPROVAL	me	05/07/19	3
6	MV	Deburr			
7	ST	Identify and Stock			
8	AC	Cost / part:			
9	DC	Close W/O Inspect Level 21	9	05/10/13	3
Rev	Date	Change	Revise	d By Appro	ved

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DART AEROSPACE LTD	Work Order:	23830			
Description: Hook	Part Number:	B67-43001-315			
Dwg: B67-43001 Rev. B page 43	Qty:	3			
		Page 1 of 1			

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	4	05.07.15	3
2	MV	Cut blanks: 2.500" x 1.00" x 2.800" long Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B1.000x02.500) Identify for B67-43001-315 Batch:	E	F1,50,20	3
3	MV	Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev 3 Folio Rev 3	8	05/07/19	3
4	QC2	Inspect parts as they come off the CNC machine	5	05/07/15	3
5	QC8	Second APPROVAL	me	05/07/19	3
6	MV	Deburr	4		
7	ST	Identify and Stock			
8	AC.	Cost / part:			
9	DC	Close W/O Inspect Level 21	9	05/10/13	3

 Rev
 Date
 Change
 Revised By
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 05.07.13
 New issue
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